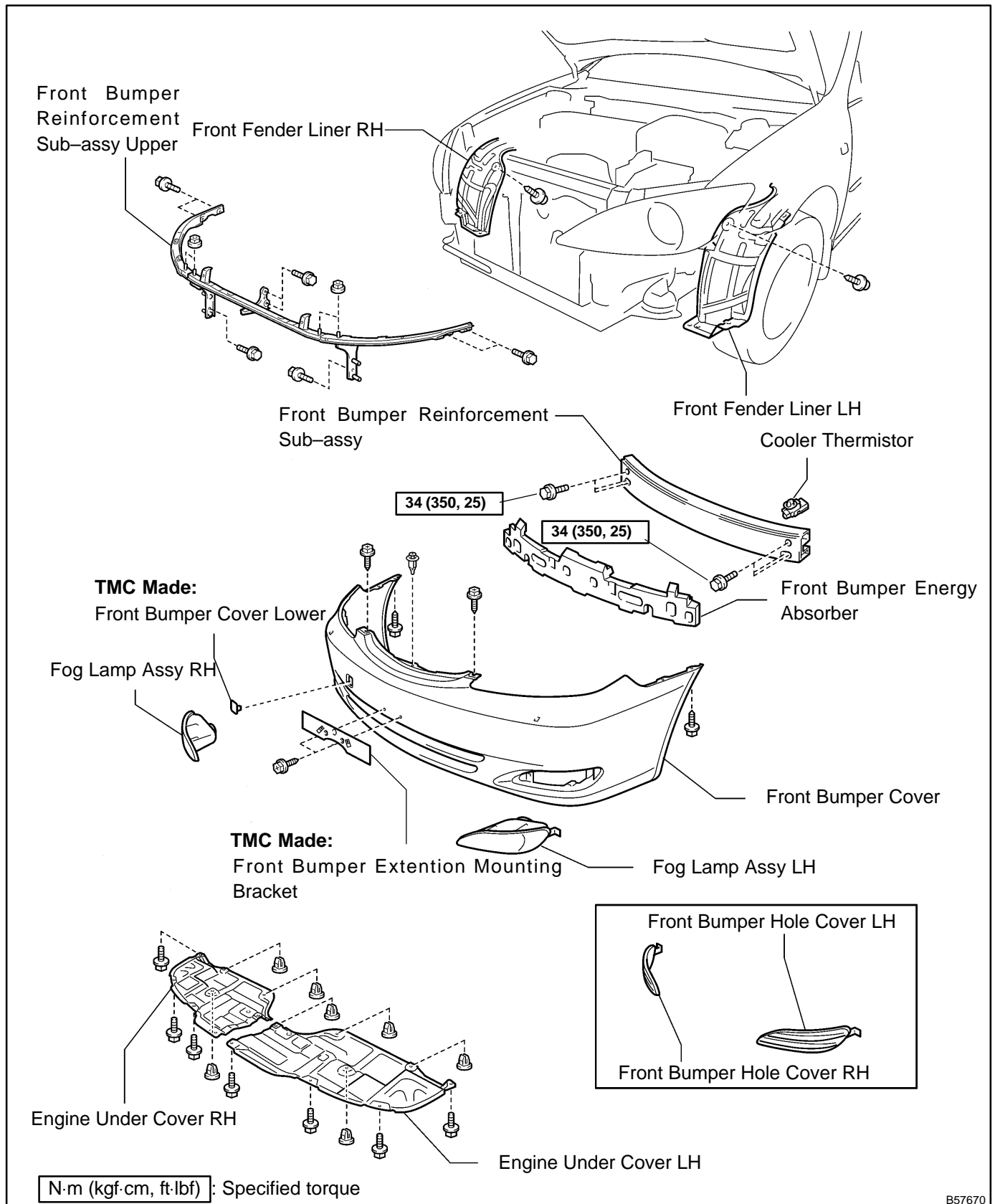


# FRONT BUMPER COMPONENTS

760C9-02



B57670

## REPLACEMENT

### HINT:

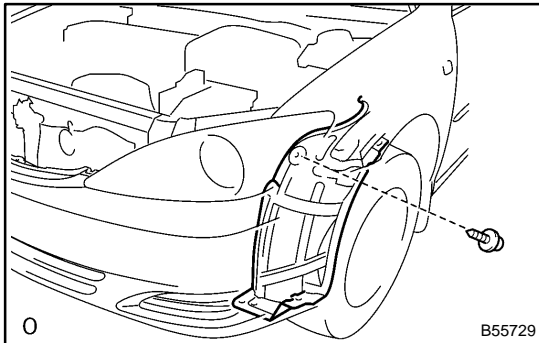
Installation is in the reverse order of the removal. But the installation is indicated only when it has a point.

#### 1. REMOVE ENGINE UNDER COVER LH

- (a) Remove the 4 screws.
- (b) Using a screwdriver, remove the 4 clips and engine under cover.

#### 2. REMOVE ENGINE UNDER COVER RH

- (a) Remove the 3 screws.
- (b) Using a screwdriver, remove the 3 clips and engine under cover.



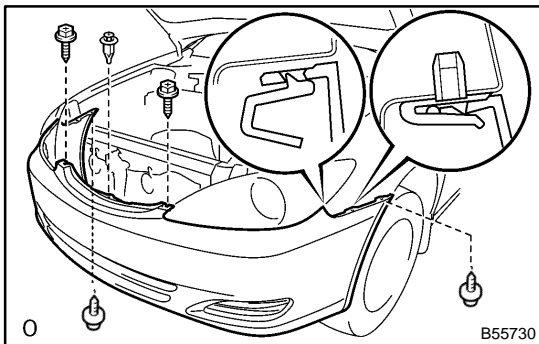
#### 3. REMOVE FRONT FENDER LINER LH

- (a) Remove the screw and a part of the front fender liner LH.

### HINT:

Remove the screw and the front fender liner LH within the range that the front bumper cover can be removed.

#### 4. REMOVE FRONT FENDER LINER RH



#### 5. REMOVE FRONT BUMPER COVER

- (a) Remove the 2 screws and 2 bolts.
- (b) Using a clip remover, remove the clip.
- (c) Disengage the hooks and remove the front bumper cover.
- (d) Disconnect the fog lamp connectors (on the fog lamp option only).

#### 6. REMOVE FRONT BUMPER ENERGY ABSORBER

#### 7. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSY

- (a) Disconnect the cooler thermistor connector and wire harness clips.
- (b) Remove the 6 bolts and reinforcement.

#### 8. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSY UPPER

- (a) Remove the 8 bolts, 4 nuts and front bumper reinforcement sub-assy upper.

#### 9. REMOVE FOG LAMP ASSY LH (See page 65-12)

#### 10. REMOVE FOG LAMP ASSY (See page 65-12)

#### 11. REMOVE COOLER (AMBIENT TEMP. SENSOR) THERMISTOR

#### 12. REMOVE FRONT BUMPER EXTENSION MOUNTING BRACKET (Only TMC made)

#### 13. REMOVE FRONT BUMPER COVER LOWER (Only TMC made)

**14. REMOVE FRONT BUMPER HOLE COVER RH**

- (a) Disengage the hooks and remove the front bumper hole cover.

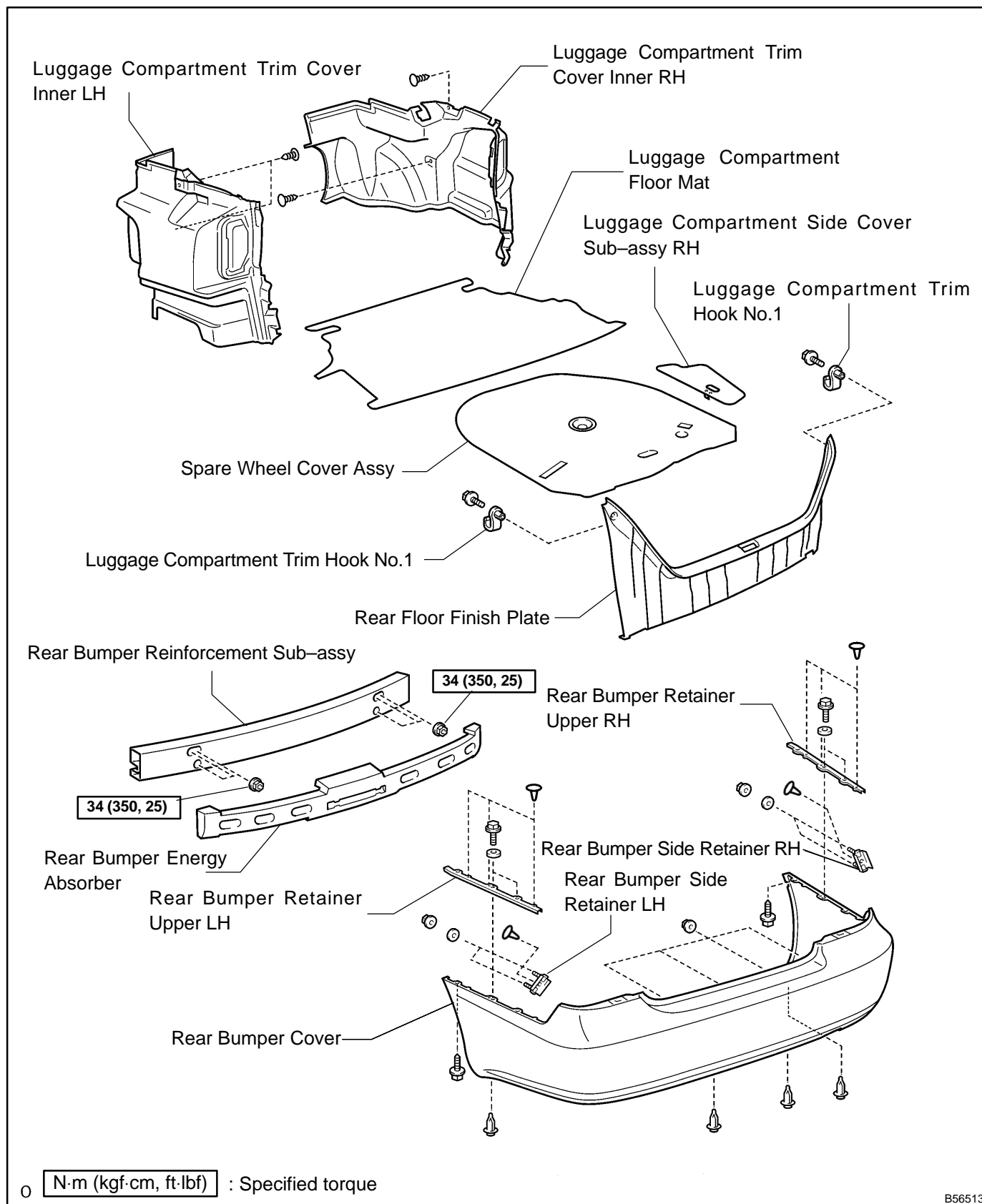
**15. REMOVE FRONT BUMPER HOLE COVER LH****16. INSTALL FRONT BUMPER REINFORCEMENT SUB-ASSY**

- (a) Install the front bumper reinforcement with 6 bolts.

**Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)**

# REAR BUMPER COMPONENTS

760BL-03

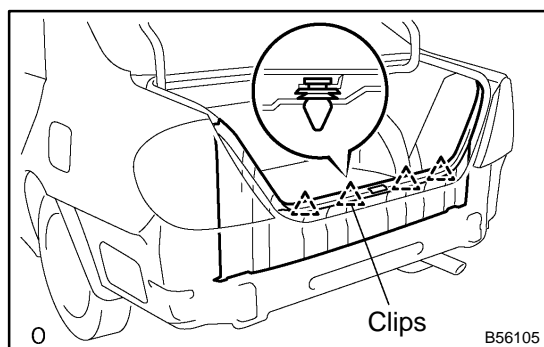


## REPLACEMENT

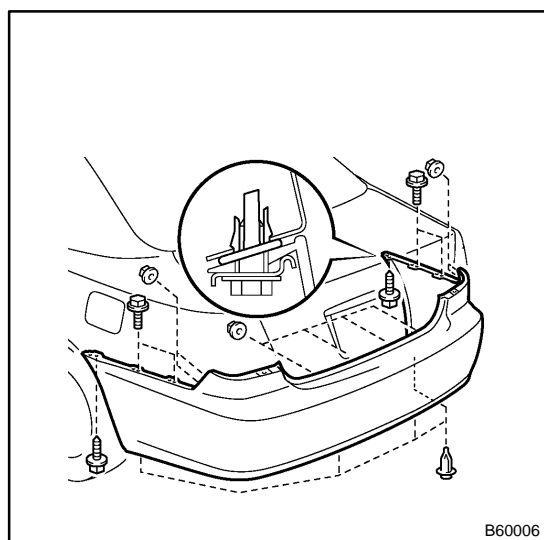
### HINT:

Installation is in the reverse order of the removal. But the installation is indicated only when it has a point.

1. **REMOVE LUGGAGE COMPARTMENT FLOOR MAT**
2. **REMOVE SPARE WHEEL COVER ASSY**
3. **REMOVE LUGGAGE COMPARTMENT SIDE COVER SUB-ASSY RH**
4. **REMOVE LUGGAGE COMPARTMENT TRIM HOOK NO.1**
  - (a) Remove the 2 bolts and luggage compartment trim hooks.



5. **REMOVE REAR FLOOR FINISH PLATE**
  - (a) Disengage the clips and remove the rear floor finish plate.
6. **REMOVE LUGGAGE COMPARTMENT TRIM COVER INNER RH**
  - (a) Using a clip remover, remove the 2 clips and luggage compartment trim cover inner.
7. **REMOVE LUGGAGE COMPARTMENT TRIM COVER INNER LH**



8. **REMOVE REAR BUMPER COVER**
  - (a) Remove the 8 nuts, 4 bolts and 4 clips.
  - (b) Remove the 2 screws and rear bumper cover.
  - (c) Disengage the rear bumper seal bracket and remove the rear bumper cover.

9. **REMOVE REAR BUMPER SIDE RETAINER RH**
    - (a) Remove the clip and rear bumper side retainer. (Only TMC made)
    - (b) Remove the rivet and rear bumper side retainer. (Only TMMK made)
  10. **REMOVE REAR BUMPER SIDE RETAINER LH**
  11. **REMOVE REAR BUMPER RETAINER UPPER RH**
    - (a) Remove the 3 clips and rear bumper retainer upper. (Only TMC made)
    - (b) Remove the 4 rivets and rear bumper retainer upper. (Only TMMK made)
  12. **REMOVE REAR BUMPER RETAINER UPPER LH**
  13. **REMOVE REAR BUMPER ENERGY ABSORBER**
  14. **REMOVE REAR BUMPER REINFORCEMENT SUB-ASSY**
    - (a) Remove the 6 nuts and rear bumper reinforcement.
  15. **INSTALL REAR BUMPER REINFORCEMENT SUB-ASSY**
    - (a) Install the front bumper reinforcement with 6 nuts.
- Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)**

# REAR SPOILER SUB-ASSY REPLACEMENT

760BK-02

## HINT:

Installation is in the reverse order of the removal. But the installation is indicated only when it has a point.

### 1. REMOVE LUGGAGE COMPARTMENT DOOR COVER

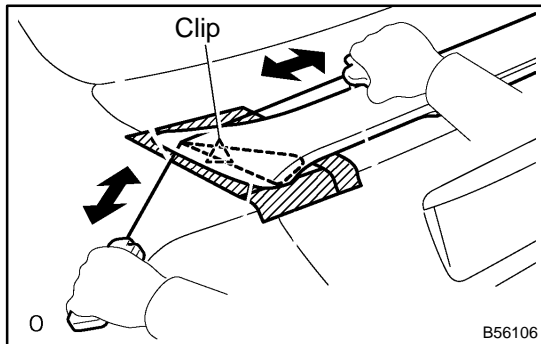
- (a) Remove the 15 clips and luggage compartment door cover.

### 2. REMOVE REAR SPOILER SUB-ASSY

- (a) Remove the 2 nuts.  
 (b) Put protective tape onto the body.  
 (c) Using a heat light, heat the spoiler 40 – 60°C (104 – 140°F).

## NOTICE:

**Do not heat the spoiler excessively.**



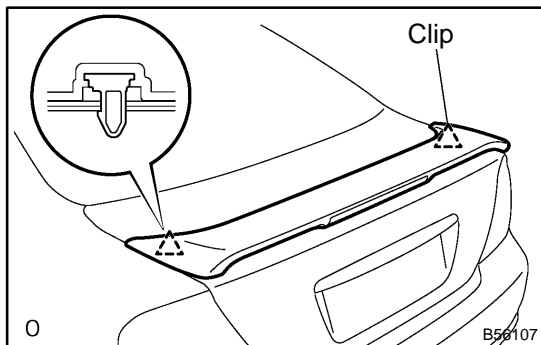
- (d) Tie both piano wire ends to wooden blocks or similar objects.

- (1) Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.  
 (2) If reusing the rear spoiler, take care not to damage the rear spoiler.

## NOTICE:

**Do not damage the body.**

- (e) Disconnect the connector.



- (f) Remove the 2 clips and rear spoiler.

### 3. REMOVE CENTER STOP LAMP ASSY (See page 65-16)

### 4. INSTALL REAR SPOILER SUB-ASSY

- (a) Using a heat light, heat the body mounting surface to 40 – 60°C (104 – 140°F).

## NOTICE:

**Do not heat the body excessively.**

- (b) Remove the protective tape from the body.  
 (c) Wipe off the stains with cleaner.

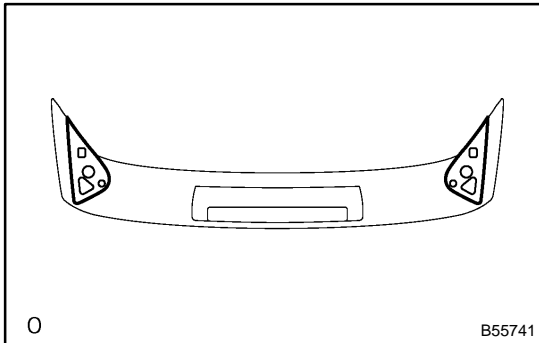
(d) Clean the rear spoiler (if reusing the spoiler).

- (1) Using a heat light, heat the rear spoiler to 40 – 60°C (104 – 140°F).

**NOTICE:**

**Do not heat the spoiler excessively.**

- (2) Remove the adhesive tape from the rear spoiler.  
(3) Wipe off the stains with cleaner.



- (4) Install new adhesive tape to the rear spoiler as shown in the illustration.

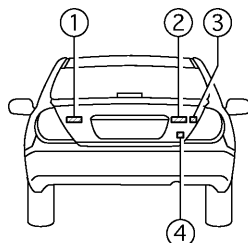
(e) Using a heat light, heat the body and moulding.

**HINT:**

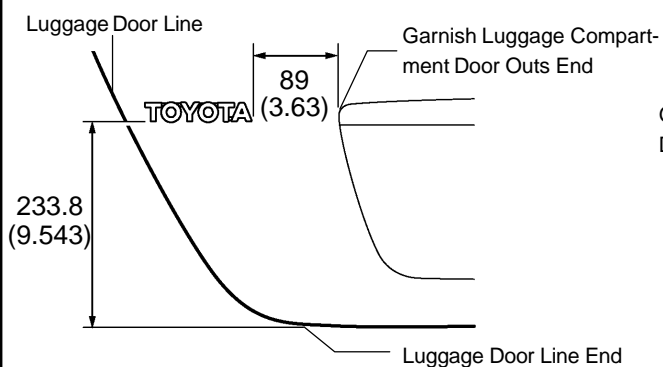
- Body: 40 – 60°C (104 – 140°F)
  - Moulding: 20 – 30°C (68 – 86°F)
- (f) Install the rear spoiler with 2 nuts.

# NAME PLATE REPLACEMENT

760BZ-01

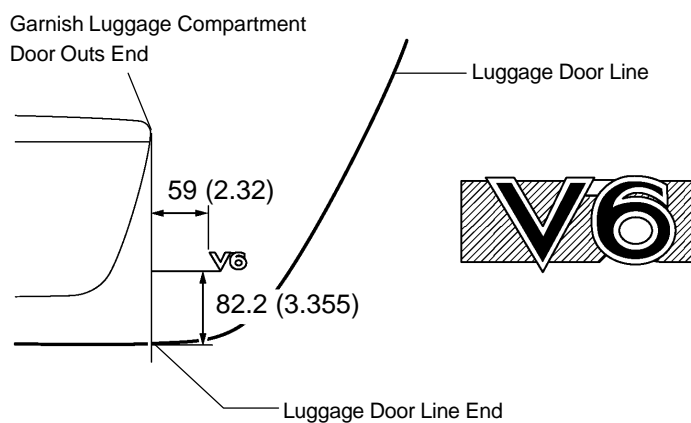


## ① PLATE, LUGGAGE COMPARTMENT DOOR NAME, NO.7



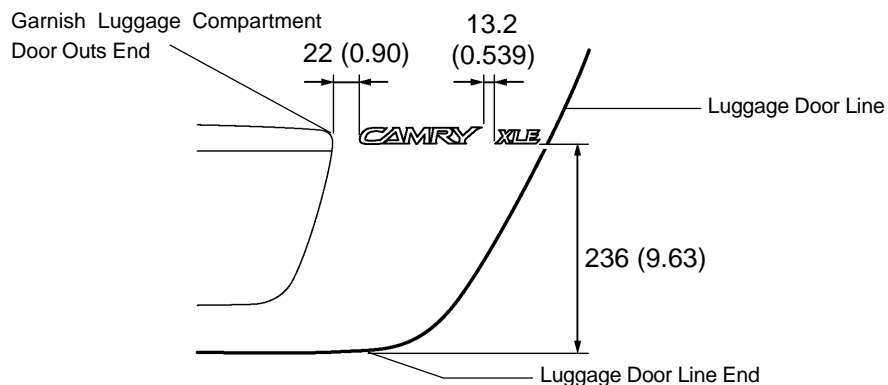
**TOYOTA**

## ④ PLATE, LUGGAGE COMPARTMENT DOOR, NO.4



**V6**

- ② PLATE, LUGGAGE COMPARTMENT DOOR NAME, NO.2  
③ PLATE, LUGGAGE COMPARTMENT DOOR, NO.3



**CAMRY**

**LE XLE**

**SE**

0

mm(in.)

B55976



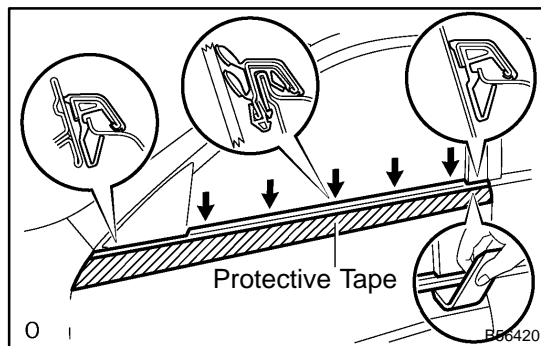
# FRONT DOOR BELT MOULDING ASSY LH

## REPLACEMENT

760CA-01

### HINT:

- Installation is in the reverse order of the removal. But the installation is indicated only when it has a point.
  - In the RH side, work in the same procedure as in the LH side.
1. **REMOVE POWER WINDOW REGULATOR MASTER SWITCH ASSY**  
(See page 75-8)
  2. **REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH LH**  
(See page 75-8)
  3. **REMOVE FRONT DOOR INSIDE HANDLE BEZEL PLUG LH**  
(See page 75-8)
  4. **REMOVE FRONT DOOR TRIM BOARD SUB-ASSY LH**  
(See page 75-8)
  5. **REMOVE OUTER REAR VIEW MIRROR ASSY LH**  
(See page 75-8)



### 6. REMOVE FRONT DOOR BELT MOULDING ASSY LH

- (a) Put protective tape under the front door belt moulding.
- (b) Using a moulding remover or scraper, remove the front door belt moulding.

### HINT:

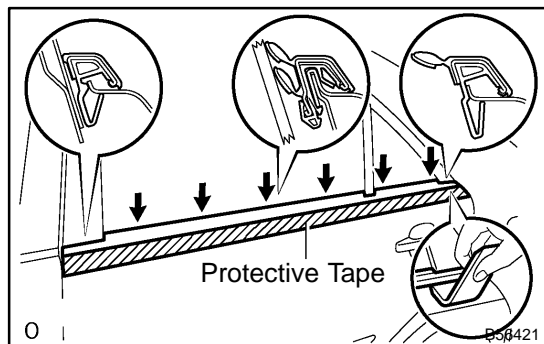
Tape the scraper tip before use.

## REAR DOOR BELT MOULDING ASSY LH REPLACEMENT

760CB-01

**HINT:**

- Installation is in the reverse order of the removal. But the installation is indicated only when it has a point.
- In the RH side, work in the same procedure as in the LH side.

**1. REMOVE REAR DOOR BELT MOULDING ASSY LH**

- (a) Put protective tape under the rear door belt moulding.
- (b) Using a moulding remover or scraper, remove the rear door belt moulding.

**HINT:**

Tape the scraper tip before use.

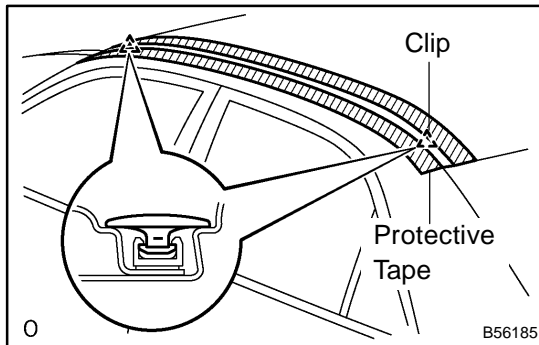
# ROOF DRIP SIDE FINISH MOULDING CENTER LH

## REPLACEMENT

760BP-03

### HINT:

- Installation is in the reverse order of the removal. But the installation is indicated only when it has a point.
- In the RH side, work in the same procedure as in the LH side.



### 1. REMOVE ROOF DRIP SIDE FINISH MOULDING CENTER LH

- (a) Tape the circumference of the moulding for protection.
- (b) Using a remover for the roof moulding, release the engagements of the clips both in the front and rear ends of the moulding, and then remove the roof drip side finish moulding.

### NOTICE:

- **Do not remove the clips.**
- **If the clips are damaged or removed accidentally, exchange them for supplied ones.**

### 2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO.1

### NOTICE:

#### Only when exchanging the clips.

- (a) Remove the adhesive tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.
- (b) Heat up the clip installation surfaces of the body with a heat light.

**Body: 40 – 60°C (104 – 140°F)**

**Moulding: 20 – 30°C (68 – 86°F)**

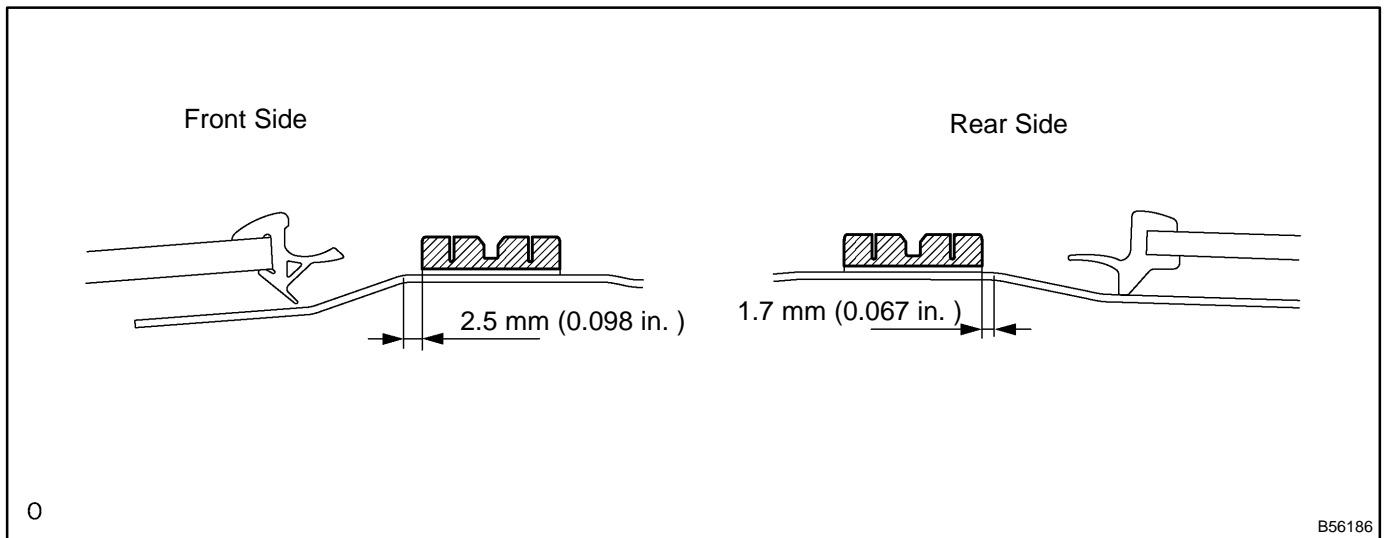
### NOTICE:

#### Do not heat the moulding excessively.

- (c) Set the supplied clips into the positions as shown in the illustration, and press-fit those clips by hand to install them.
- (d) Install the moulding when 30 minutes or more have passed after press-fitting the clips.

### HINT:

- Initial hardening time: 30 minutes
- Perfect hardening time: 24 hours

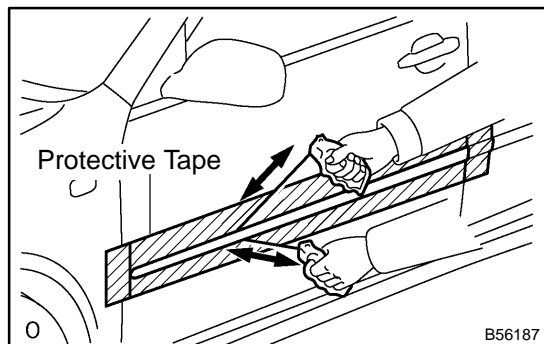


## OUT SIDE MOULDING REPLACEMENT

760BQ-03

### HINT:

- Installation is in the reverse order of the removal. But, the installation is indicated only when it has a point.
- In the RH side, work in the same procedure as in the LH side.



### 1. REMOVE OUT SIDE MOULDING

- Using a heat light, heat the body moulding to 40 – 60°C (104 – 140°F).

#### NOTICE:

**Do not heat the moulding excessively.**

- Tie both piano wire ends to wooden block or similar object.
- Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.

#### NOTICE:

- If reusing the moulding, take care not to damage the moulding.
- Do not damage the body.

### 2. INSTALL OUT SIDE MOULDING

- Using a heat light, heat the body mounting surface to 40 – 60°C (104 – 140°F).

#### NOTICE:

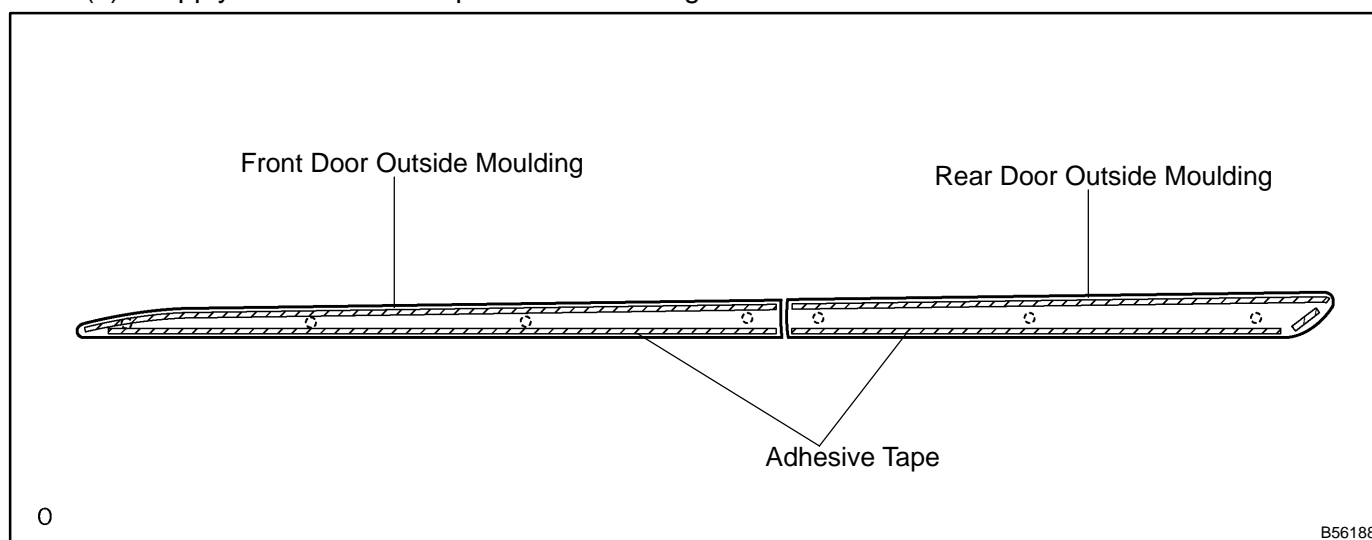
**Do not heat the body excessively.**

- Remove the protective tape from the body.
- Wipe off the stains with cleaner.
- Clean the moulding (if reusing the moulding).
- Using a heat light, heat the body moulding to 20 – 30°C (68 – 86°F).

#### NOTICE:

**Do not heat the body excessively.**

- Remove the adhesive tape from the moulding.
- Wipe off the stains with cleaner.
- Apply new adhesive tape to the moulding as shown in the illustration.



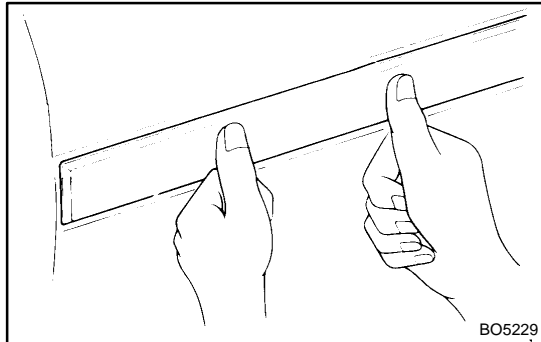
(e) Using a heat light, heat the body and moulding.

HINT:

- Body: 40 – 60°C (104 – 140°F)
- Moulding: 20 – 30°C (68 – 86°F)

**NOTICE:**

**Do not heat the body excessively.**



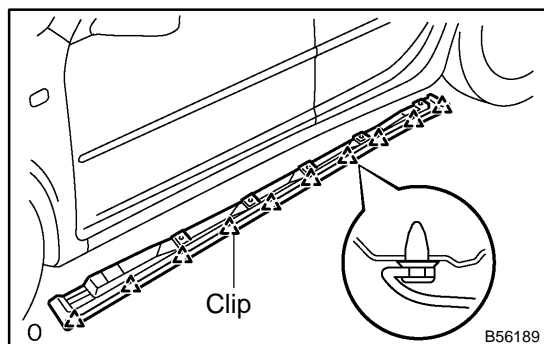
(f) Lift the moulding release sheet from the face moulding.

**NOTICE:**

- **When the moulding release sheet is removed, take care that no dirt or no dust can get onto the uncoated area.**
- **Do not apply excessive force onto the moulding, but steady pressure with your thumbs.**

## ROCKER PANEL MOULDING LH REPLACEMENT

760BR-03



### 1. REMOVE ROCKER PANEL MOULDING LH

- (a) Remove the 6 screws.
- (b) Using a screwdriver, remove the rocker panel moulding.

HINT:

Tape the screwdriver tip before use.

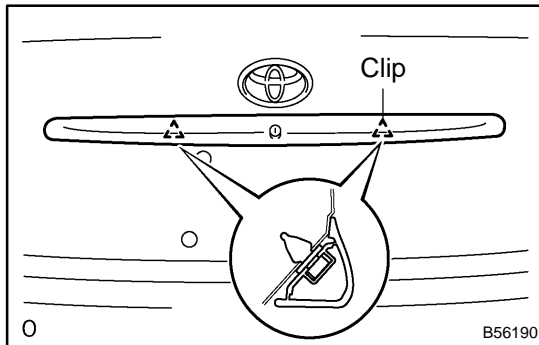
# LUGGAGE COMPARTMENT DOOR GARNISH SUB-ASSY OUTSIDE

760BS-03

## REPLACEMENT

### 1. REMOVE LUGGAGE COMPARTMENT DOOR COVER

- (a) Remove the 15 screws and luggage compartment door cover.



### 2. REMOVE LUGGAGE COMPARTMENT DOOR GARNISH SUB-ASSY OUTSIDE

- (a) Remove the 4 screws.  
(b) Using a screwdriver, remove the luggage compartment door garnish outside.

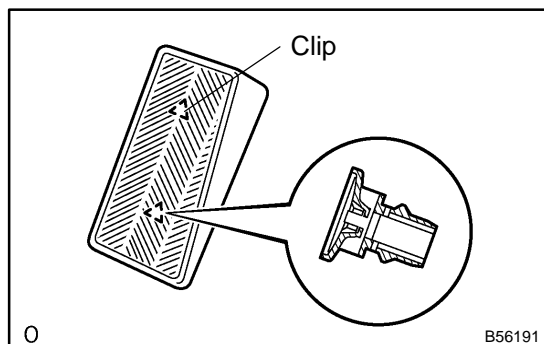
#### HINT:

Tape the screwdriver tip before use.



# FRONT FLOOR FOOTREST REPLACEMENT

760BT-03



## 1. REMOVE FRONT FLOOR FOOTREST

- (a) Holding the floor mat, disengage the clips from the upper with a screwdriver to remove the front floor footrest.

### HINT:

Tape the screwdriver tip before use.

### NOTICE:

**Warm the inside of the vehicle well before removal.**

- (b) Disengage the foot rest clips, and then remove the 2 clips from the front floor footrest.

## 2. INSTALL FRONT FLOOR FOOTREST

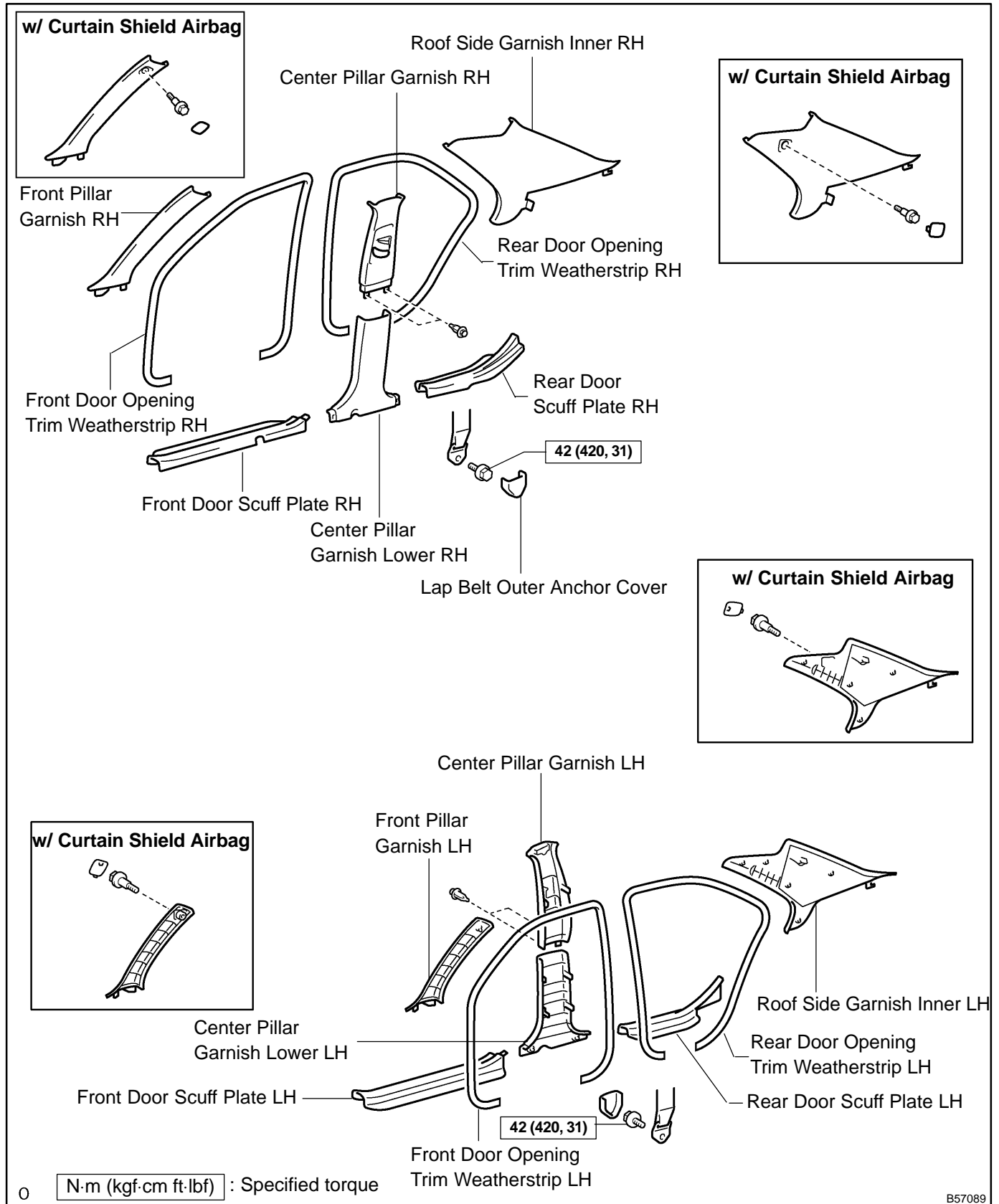
- (a) Install the footrest clips by engaging the claws with the front floor footrest.
- (b) Before installation, check that the part to be engaged with the clips of front floor footrest is not damaged.

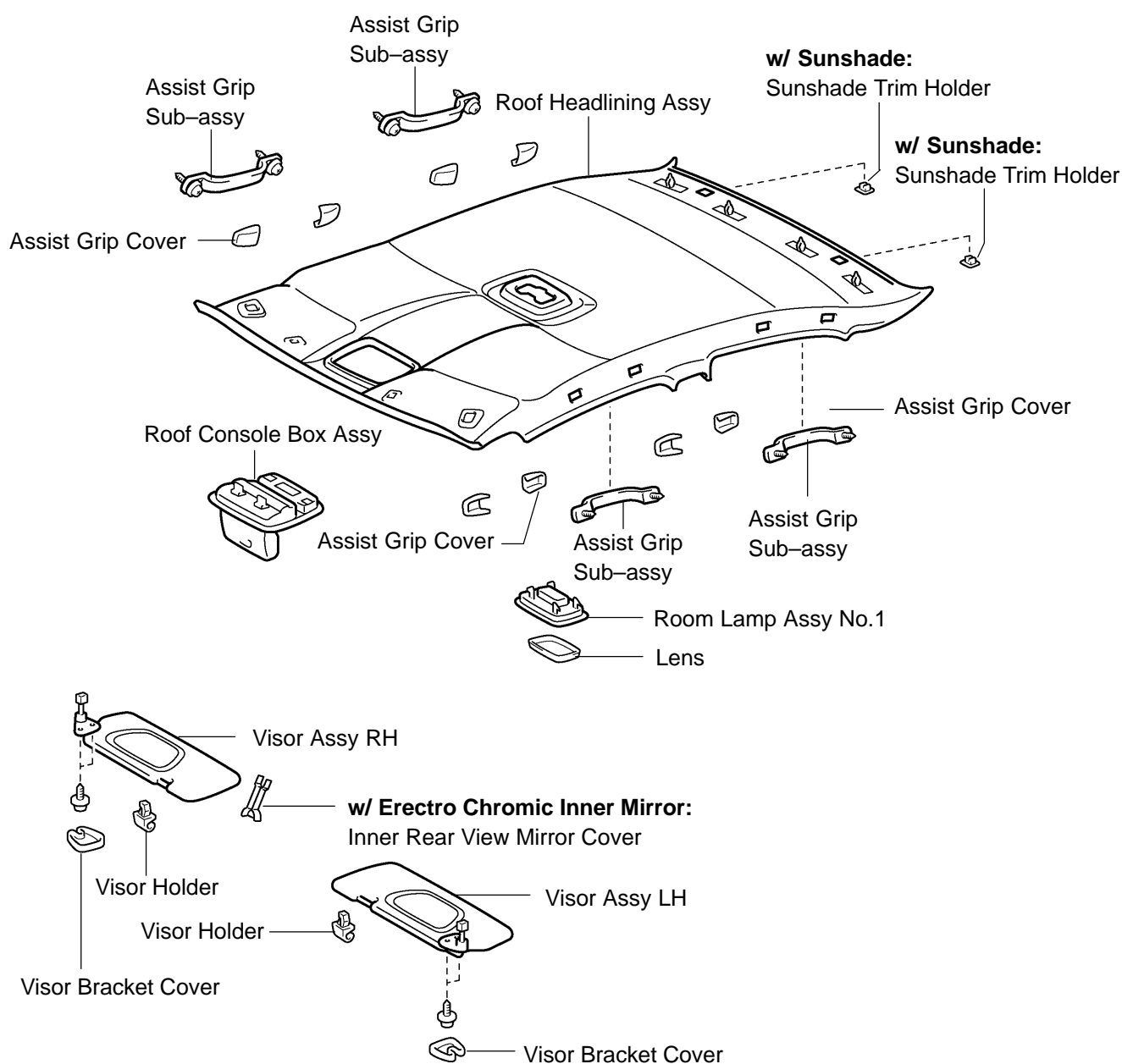
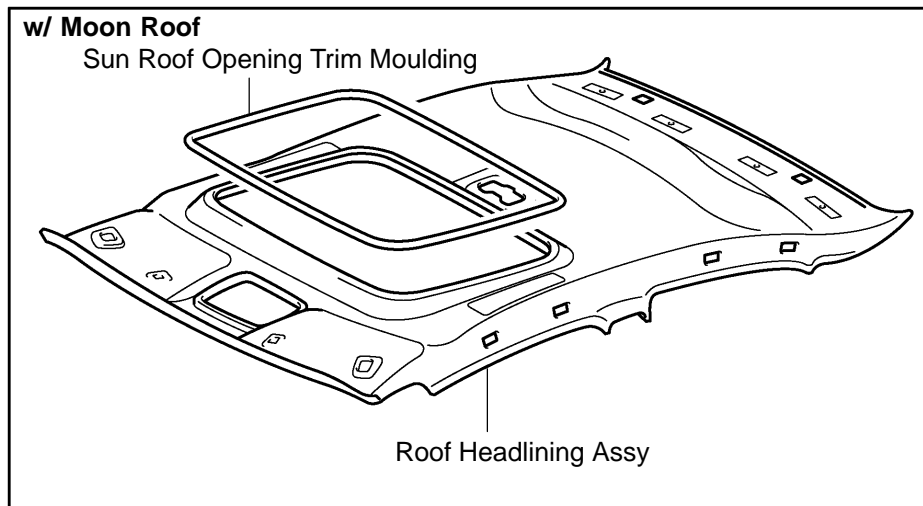
### NOTICE:

**If it is damaged, replace it with a new one.**

# ROOF HEADLINING ASSY COMPONENTS

760C7-01





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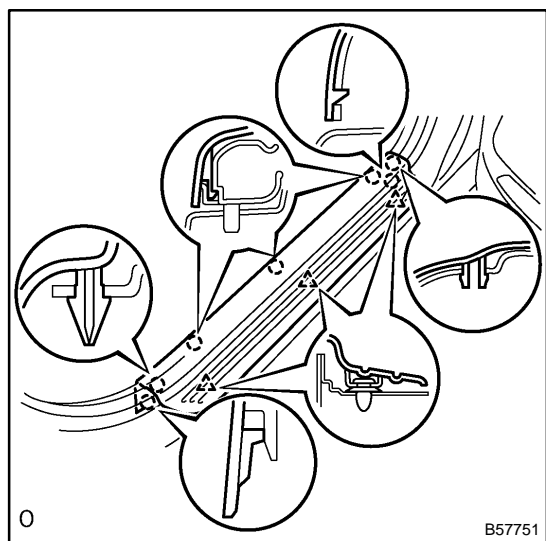
B57088

## REPLACEMENT

### HINT:

Installation is according to the reverse order of the removal.

1. **REMOVE FRONT SEAT ASSEMBLY RH**  
(Power Seat Type: See page 72-7, 72-14, Manual Seat Type: See page 72-20, 72-27)
2. **REMOVE FRONT SEAT ASSEMBLY LH**  
(Power Seat Type: See page 72-7, 72-14, Manual Seat Type: See page 72-20, 72-27)
3. **REMOVE REAR SEAT CUSHION ASSY** (See page 72-34, 72-38)
4. **REMOVE REAR SIDE SEAT BACK ASSY RH**  
(See page 72-34, 72-38)
5. **REMOVE REAR SIDE SEAT BACK ASSY LH**  
(See page 72-34, 72-38)
6. **REMOVE REAR SEAT BACK ASSY** (See page 72-34, 72-38)
7. **REMOVE CONSOLE PANEL UPPER REAR**  
(See page 71-12)
8. **REMOVE RR CONSOLE BOX** (See page 71-12)
9. **REMOVE CONSOLE PANEL UPPER**  
(See page 71-12)
10. **REMOVE CONSOLE BOX ASSY REAR**  
(See page 71-12)
11. **REMOVE CONSOLE BOX DUCT NO.1**  
(See page 55-29)
12. **REMOVE AIR DUCT REAR NO.1**  
(See page 55-29)
13. **REMOVE AIR DUCT REAR NO.2**  
(See page 55-29)
14. **REMOVE FLOOR SHIFT ASSY**(See page 40-39)



### 15. REMOVE FRONT DOOR SCUFF PLATE RH

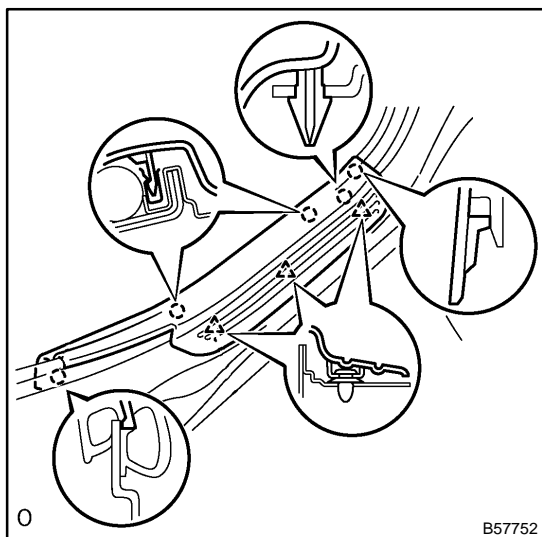
- (a) Using a screwdriver, remove the front door scuff plate.

#### HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

### 16. REMOVE FRONT DOOR SCUFF PLATE LH

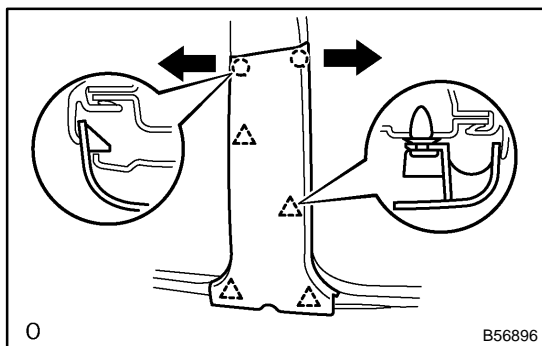
**17. REMOVE REAR DOOR SCUFF PLATE RH**

- (a) Using a screwdriver, remove the rear door scuff plate.

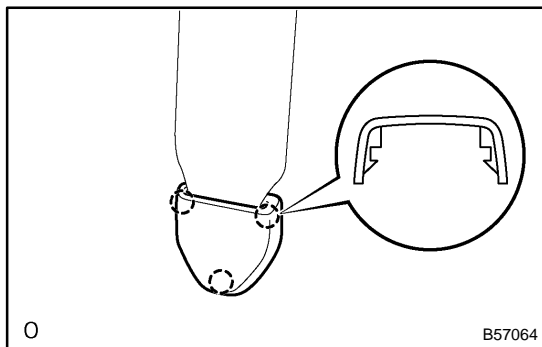
HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

**18. REMOVE REAR DOOR SCUFF PLATE LH****19. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH****20. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH****21. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH****22. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH****23. REMOVE CENTER PILLAR GARNISH LOWER RH**

- (a) Pull the center pillar lower garnish upward to remove it.
- (b) Employ the same manner described above to the other side.

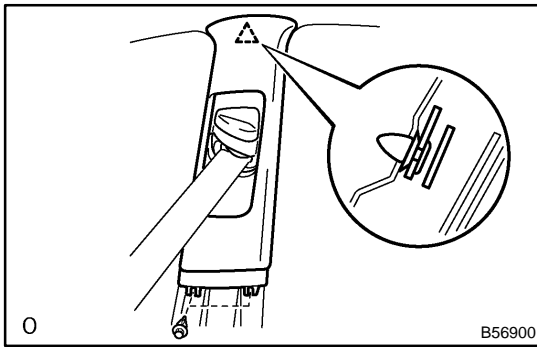
**24. REMOVE CENTER PILLAR GARNISH LOWER LH****25. REMOVE CENTER PILLAR GARNISH UPPER RH**

- (a) Using a screwdriver, remove the lap belt outer anchor cover.

HINT:

Tape the screwdriver tip before use.

- (b) Remove the bolt and front seat outer belt floor anchor.



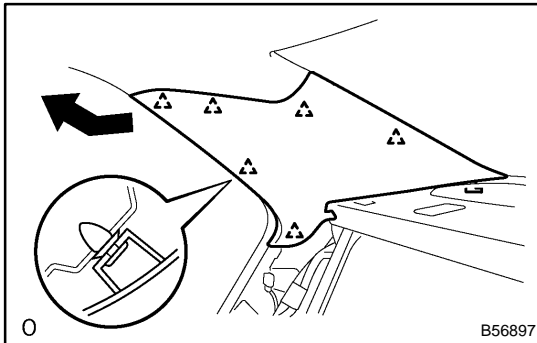
- (c) Remove the 2 clips
- (d) Using a screwdriver, remove the center pillar upper garnish.

HINT:

Tape the screwdriver tip before use.

- (e) Employ the same manner described above to the other side.

## 26. REMOVE CENTER PILLAR GARNISH UPPER LH



## 27. REMOVE ROOF SIDE GARNISH INNER RH(W/O CURTAIN SHIELD AIR BAG)

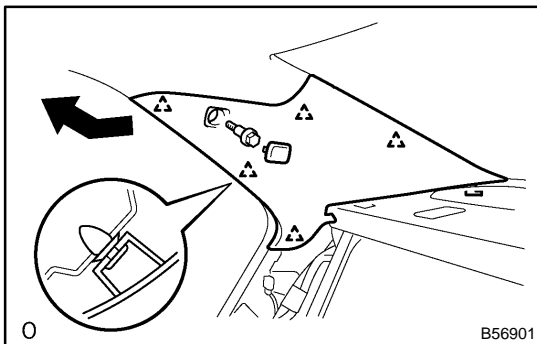
- (a) Using a screwdriver, remove the roof side garnish inner.

HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

## 28. REMOVE ROOF SIDE GARNISH INNER LH(W/O CURTAIN SHIELD AIR BAG)



## 29. REMOVE ROOF SIDE GARNISH INNER RH(W/ CURTAIN SHIELD AIR BAG)

- (a) Using a screwdriver, remove the roof side garnish inner cover.

HINT:

Tape the screwdriver tip before use.

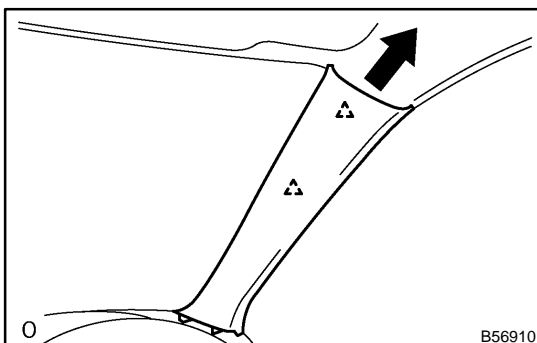
- (b) Remove the bolt.

- (c) Using a screwdriver, remove the roof side garnish inner.

HINT:

Tape the screwdriver tip before use.

## 30. REMOVE ROOF SIDE GARNISH INNER LH(W/ CURTAIN SHIELD AIR BAG)



## 31. REMOVE FRONT PILLAR GARNISH RH(W/O CURTAIN SHIELD AIR BAG)

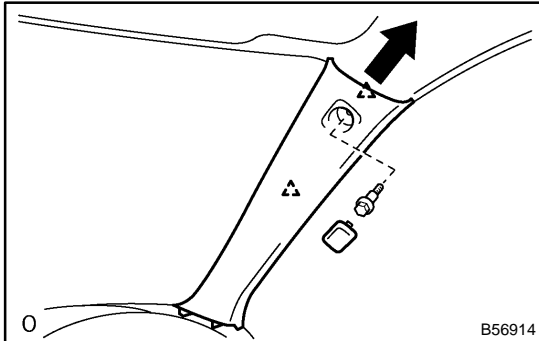
- (a) Using a screwdriver, remove the front pillar garnish.

HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

### 32. REMOVE FRONT PILLAR GARNISH LH(W/O CURTAIN SHIELD AIR BAG)



### 33. REMOVE FRONT PILLAR GARNISH RH(W/ CURTAIN SHIELD AIR BAG)

(a) Using a screwdriver, remove the front pillar garnish cover.

HINT:

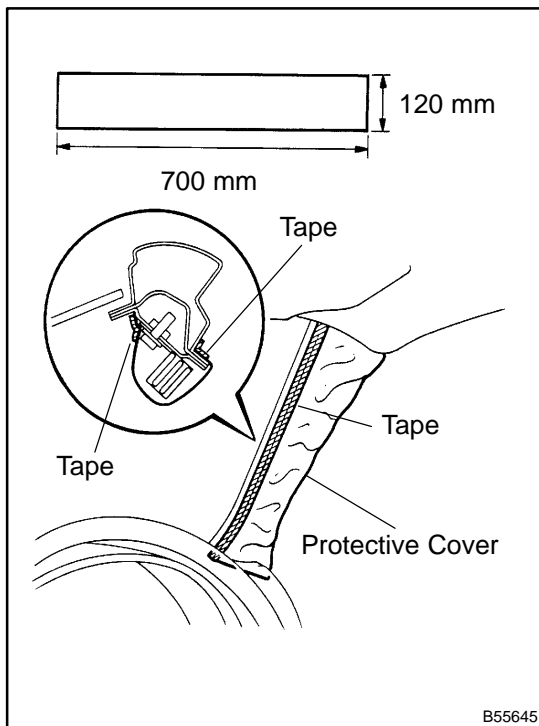
Tape the screwdriver tip before use.

(b) Remove the bolt.

(c) Using a screwdriver, remove the front pillar garnish.

HINT:

Tape the screwdriver tip before use.



(d) Protect the curtain shield airbag.

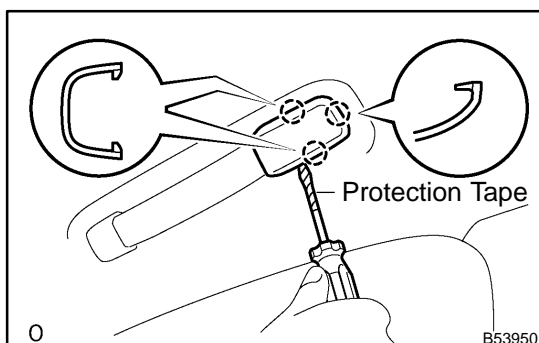
**NOTICE:**

**Cover the curtain shield airbag with the protection cover as soon as the front pillar garnish is removed.**

(1) Cover the airbag with cloth or nylon of 700 mm (27.56 in.) × 120 mm (4.72 in.) and fix the ends of the cover with tape, as shown in the illustration.

(e) Employ the same manner described above to the other side.

### 34. REMOVE FRONT PILLAR GARNISH LH(W/ CURTAIN SHIELD AIR BAG)



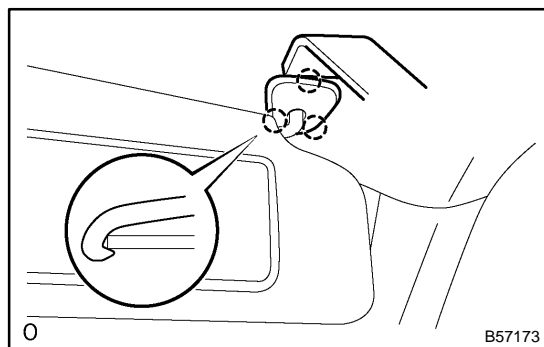
### 35. REMOVE ASSIST GRIP SUB-ASSY

(a) Using a screwdriver, remove the assist grip cover.

HINT:

Tape the screwdriver tip before use.

(b) Remove the 2 screws and assist grip.

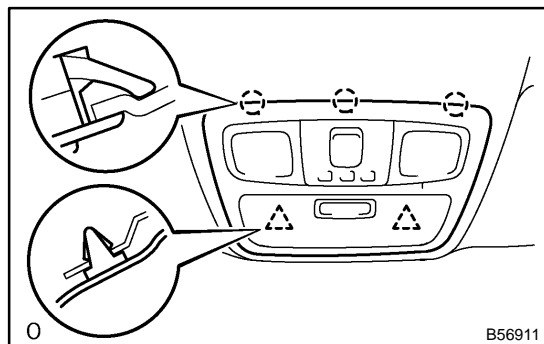
**36. REMOVE RH VISOR ASSY**

- (a) Using a moulding remover, remove the visor bracket cover.

**HINT:**

Tape the screwdriver tip before use.

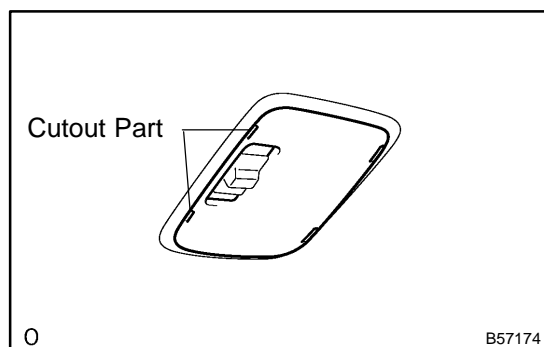
- (b) Remove the 2 screws and assist grip.

**37. REMOVE LH VISOR ASSY****38. REMOVE ROOF CONSOLE BOX ASSY**

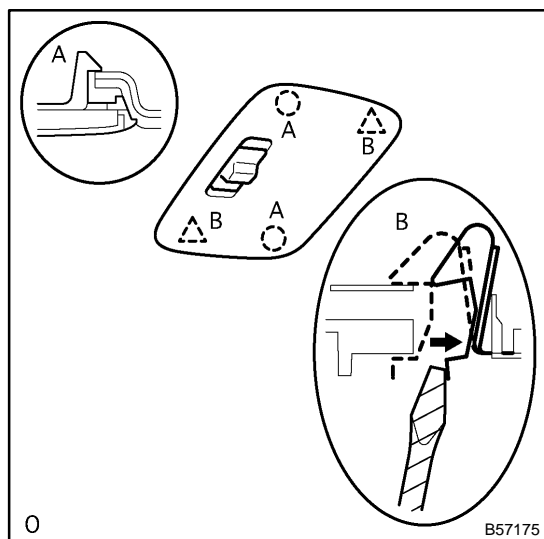
- (a) Using a screwdriver, remove the roof console box then disconnect the connector.

**HINT:**

Tape the screwdriver tip before use.

**39. REMOVE ROOM LAMP ASSY NO.1**

- (a) Using a screwdriver, remove the lens.

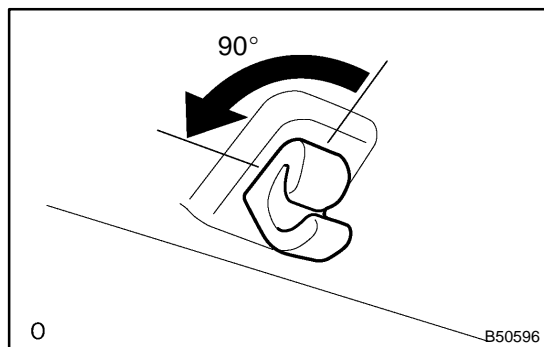


- (b) Using a screwdriver, remove the room lamp assembly No.1 then disconnect the connector.

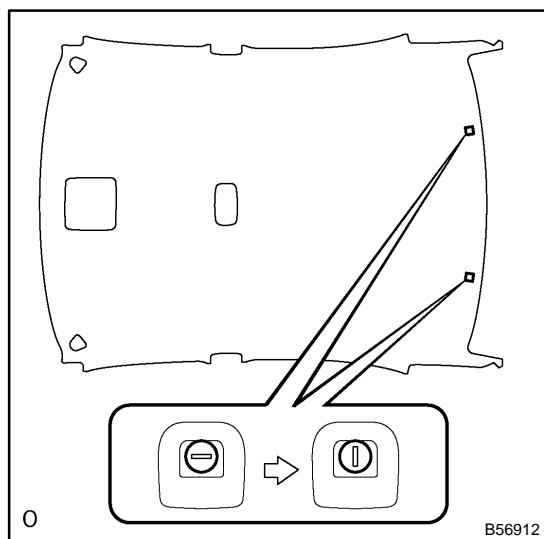
**HINT:**

Tape the screwdriver tip before use.

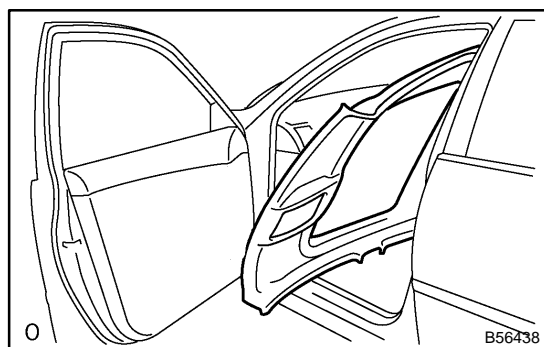


**40. REMOVE VISOR HOLDER**

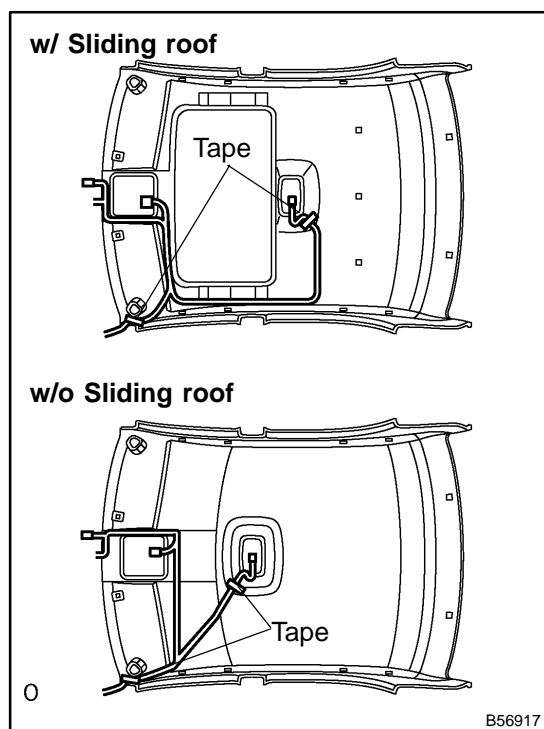
- (a) Remove the holder of the sun visor by turning it to the left.

**41. REMOVE SUN ROOF OPENING TRIM MOULDING(W/ SLIDING ROOF)****42. REMOVE ROOF HEADLINING ASSY**

- (a) Remove the 2 sunshade trim holders.  
 (b) w/ Electro chromic inner mirror:  
 Remove the inner rear view mirror cover.  
 (c) Tear off the tape on the adhered part of the wire harness.



- (d) Remove the headlining assembly from the passenger's door.

**43. INSTALL ROOF HEADLINING ASSY**

(a) Align the markings, then install the wire harness with tape.

**HINT:**

Be careful for dirt or foreign objects not to stick to the adhered part when peeling the double-stick tape.

(b) Attach the roof wire harness across the adhered part

**NOTICE:**

Roof wire harness should be attached securely.

**44. INSTALL FRONT SEAT ASSEMBLY LH**

(Power Seat Type: See page 72-7, 72-14, Manual Seat Type: See page 72-20, 72-27)

**45. INSTALL FRONT SEAT ASSEMBLY RH**

(Power Seat Type: See page 72-7, 72-14, Manual Seat Type: See page 72-20, 72-27)